Take out all screws like photo show

Psl check those position where has cable tie, to see if has some damage of those cables, especially for Z, fix it if has any problem
There has 2 cable of z axis, check those 2 cables, better use multimeter to check connection of very wire of those 2 cables what is mark ‘M-PT-Z’

Make all calibration and cut blade after fix the cable. Then use the machine to make key.